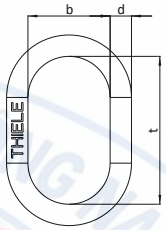
Master Links Form A for 1- and 2-leg Chain Slings

TWN 1813

The grade 100 master links TWN 1813 are used to assemble 1- and 2-leg chain slings. The manufacturing and testing requirements are based on DIN EN 1677 parts 1 and 4, under consideration of grade 100 load capacities. The dimensions comply with the DIN 5688-3 and enable the use of connecting links, e.g. XL-LOKs TWN 1820. The possibility of using the links for single- and double-leg chain slings offers a high flexibility and economical warehousing. Furthermore, the master links can be used for example to assemble wire rope slings according to the DIN EN 13414-1.



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Article-No.	Working Load Limit 0°< β ≤ 45° [t]	Dimensions [mm]			Weight app.	Trade Size for use in Chain Slings	
		d	t	b	[kgs]	1-leg	2-leg
F1813013	2,50	13	90	50	0,29	**6/7-10**	**6-10**
F1813016	4,00	16	110	60	0,53	**8-10**	**(7-10)**
F1813018	5,00	18	130	70	0,79	**10-10**	**8-10**
F1813020	6,00	20	140	80	1,10	-	**10-10**
F1813022	7,10	22	160	90	1,50	**13-10**	-
F1813026	10,00	26	180	100	2,30	**16-10**	**13-10**
F1813032	15,00	32	230	125	4,40	**18-10**	**16-10**
F1813036	20,00	36	250	140	6,20	**20/22-10**	**18-10**
F1813040	23,60	40	290	160	8,80	-	**20-10**
F1813045	30,00	45	320	175	12,00	**26-10**	**22-10**
F1813050	40,00	50	340	190	16,00	**32-10**	**26-10**
F1813056	50,00	56	380	210	23,00	-	-
F1813063	60,00	63	430	240	33,00	-	**32-10**
F1813070	75,00	70	470	260	44,00	-	-

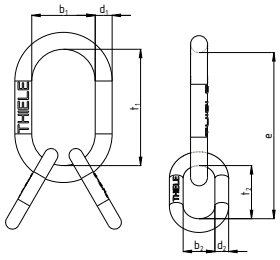
Master Link Assemblies for 3- and 4-leg Chain Slings

TWN 1814

The grade 100 master link assemblies TWN 1814 are used to assemble 3- and 4-leg chain slings. The manufacturing and testing requirements are based on the DIN EN 1677 parts 1 and 4. The dimensions comply with the DIN 5688-3 and enable the use of connecting links, e.g. XL-LOKs TWN 1820. Furthermore, the master link assemblies can be used e.g. to assemble wire rope slings according to the DIN EN 13414-1.



SAFETY 4 : 1 | DGUV ZERT



Article-No.	Working Load Limit 0°< β ≤ 45° [t]	Dimensions [mm]							Weight app.	Trade Size for use in Chain Slings
		d_1	t_1	b_1	e	d_2	t_2	b_2	[kgs]	
F1814016	4,00	16	110	60	170	13	60	30	0,94	**6-10**
F1814020	6,00	20	140	80	210	16	70	35	1,80	**7/8-10**
F1814026	10,00	26	180	100	270	20	90	45	3,80	**10-10**
F1814032	15,00	32	230	125	350	26	120	60	7,70	**13-10**
F1814040	23,60	40	290	160	420	28	130	65	13,00	**16-10**
F1814050A	NEW 33,50	50	340	190	500	36	160	80	25,00	**20-10**
F1814050	40,00	50	340	190	520	40	180	90	28,00	**22-10**
F1814063	60,00	63	430	240	630	45	200	100	49,00	**26-10**
F1814080	85,00	80	520	290	740	50	220	110	86,00	**32-10**