



- Welded alloy steel quenched and tempered.
- Tested and manufactured in accordance with DNV-ST-E271, DNV-ST-E273 and EN 1677-4.
- Charpy tested in accordance with DNV-ST-E271.
- Certified by DNV-ST-E271 and DNV-ST-E273.
- Design factor 5:1.
- Proof Load tested to 2.5 times the Working Load Limit (WLL).
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Magnaflux crack detection is performed 100% on each batch.
- Charpy test of 42 joules (31ft-lb) at -40°C (-40°F) for normal section.
- Charpy test of 27 joules (20 ft-lb) at -40°C (-40°F) for welded section.

DA Master Link

DNV-ST-E271
(Offshore Containers)
DNV-ST-E273
(Portable Offshore Units)

-40°C

Item No.	Code NO.	WLL β 0-45°	Proof Load	can be used to single hook according to DIN 15401 NO.	Dimensions (mm)			N.W.
		tonnes	kN		D	A	B	kg
DA-001-13	FD-13	2.8	69	2.5	13	120	60	0.4
DA-001-16	FD-16	4.0	98	6.0	16	160	90	0.7
DA-001-19	FD-19	6.7	164	6.0	19	160	90	1.1
DA-001-22	FD-22	8.9	218	8.0	22	180	100	1.6
DA-001-25	FD-25	11.5	282	10.0	25	210	115	2.4
DA-001-28	FD-28	13.0	319	16.0	28	275	145	3.9
DA-001-32	FD-32	17.1	419	16.0	32	275	145	5.1
DA-001-36	FD-36	24.0	588	20.0	36	285	155	6.9
DA-001-40	FD-40	28.1	688	20.0	40	300	160	8.9
DA-001-45	FD-45	38.3	938	25.0	45	340	180	12.8
DA-001-50	FD-50	45.0	1,103	32.0	50	350	195	16.6

* Welded Master Link
* Design Factor 5:1
* Proof tested at 2.5 times the WLL

WARNING
NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

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