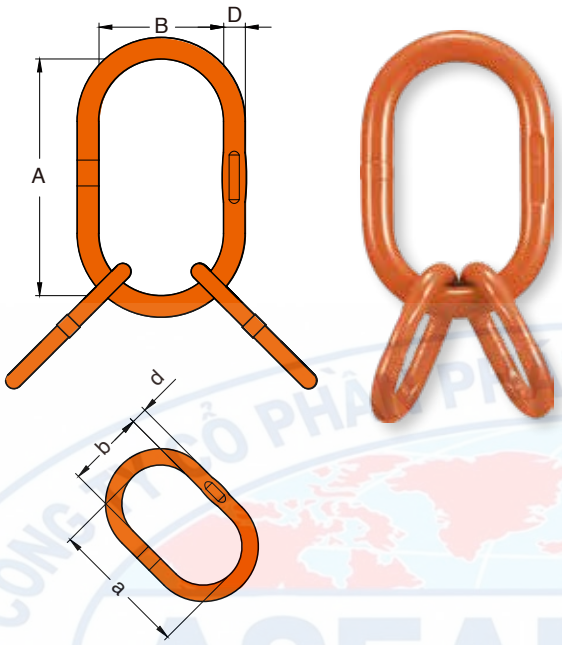


- Welded alloy steel quenched and tempered.
- Tested and manufactured in accordance with DNV-ST-E271, DNV-ST-E273 and EN 1677-4.
- Charpy tested in accordance with DNV-ST-E271.
- Certified by DNV-ST-E271 and DNV-ST-E273.
- Design factor 5:1.
- Proof Load tested to 2.5 times the Working Load Limit (WLL).
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Magnaflux crack detection is performed 100% on each batch.
- Charpy test of 42 joules (31ft-lb) at -40°C (-40°F) for normal section.
- Charpy test of 27 joules (20ft-lb) at -40°C (-40°F) for welded section.

DA Master Link Assembly

DNV-ST-E271
(Offshore Containers)
DNV-ST-E273
(Portable Offshore Units)

-40°C

Item No.	Assembled with.	WLL β 0-45°	Proof Load	can be used to single hook according to DIN 15401 NO.	Dimensions (mm)						N.W.
		tonnes	kN		D	A	B	d	a	b	kg
DA-007-16	FD-161 +2 FD-131	4.1	100	4.0	16	140	70	13	90	50	1.2
DA-007-22	FD-222 +2 FD-191	8.9	218	6.0	22	162	90	19	140	70	3.3
DA-007-25	FD-251 +2 FD-19	8.9	218	16.0	25	275	145	19	160	90	5.2
DA-007-28	FD-28 +2 FD-22	12.9	316	16.0	28	275	145	22	180	100	7.1
DA-007-32	FD-32 +2 FD-25	17.0	417	16.0	32	275	145	25	210	115	10.0
DA-007-36	FD-361 +2 FD-281	23.6	578	16.0	36	275	145	28	190	100	12.2
DA-007-40	FD-40 +2 FD-32	28.1	688	20.0	40	300	160	32	275	145	19.2
DA-007-45	FD-45 +2 FD-36	38.3	938	25.0	45	340	180	36	285	155	26.5
DA-007-50	FD-50 +2 FD-401	45.0	1,103	32.0	50	350	195	40	260	130	32.3

* Welded Master Link
* Design Factor 5:1
* Proof tested at 2.5 times the WLL

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WARNING
NEVER EXCEED PUBLISHED WORKING LOAD LIMIT