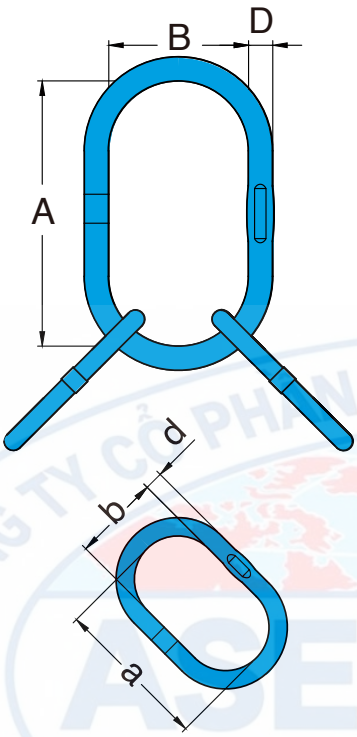




- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184.
- Certified by DGUV GS-HM-37.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 5:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.



X-007 Welded Master Link Assembly

Item No.	Assembly by	For Grade 100 Chain (mm)	WLL ß 0-45°	Proof Load	Used to single hook according to DIN 15401 NO.	Dimensions (mm)						N.W.
		3 and 4-leg	tonnes	kN		D	A	B	d	a	b	kg
X-007-19	AD-19 +2 AD-161	7,8	5.3	130	6.0	19	160	90	16	140	70	2.4
X-007-25	AD-251+2 AD-19	10	8.9	218	16.0	25	275	145	19	160	90	5.2
X-007-28	AD-28 +2 AD-22	10	12.9	316	16.0	28	275	145	22	180	100	7.1
X-007-32	AD-32 +2 AD-25	13	17.0	417	16.0	32	275	145	25	210	115	10.0
X-007-36	AD-361+2 AD-281	16	23.6	578	16.0	36	275	145	28	190	100	12.2
X-007-40	AD-40 +2 AD-32	16	28.1	688	20.0	40	300	160	32	275	145	19.2
X-007-45	AD-45 +2 AD-36	20	38.3	938	25.0	45	340	180	36	285	155	26.5
X-007-50	AD-50 +2 AD-401	22	45.0	1,103	32.0	50	350	195	40	260	130	32.3

* Design factor 5:1 proof tested and certified.

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WARNING
NEVER EXCEED PUBLISHED WORKING LOAD LIMIT