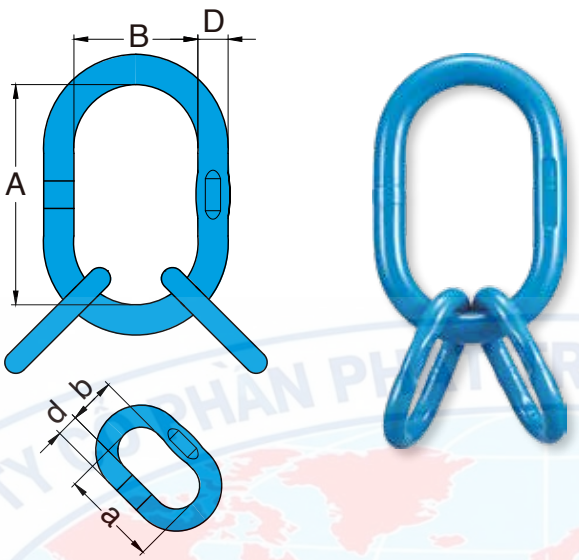


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

X-006 Welded Master Link Assembly

Item No.	Assembly by	For Grade 100 Chain (mm)	WLL ß 0-45°	Proof Load	Used to single hook according to DIN 15401 NO.	Dimensions (mm)						N.W.
		3 and 4-leg	tonnes	kN		D	A	B	d	a	b	kg
X-006-19	BD-19 +2 DD-13	6	4.2	103	5.0	19	135	75	13	54	25	1.3
X-006-22	BD-22 +2 DD-16	7,8	8.2	201	6.0	22	160	90	16	70	34	2.2
X-006-28	BD-28 +2 DD-19	10	10.7	262	8.0	28	180	100	19	85	40	3.9
X-006-32	BD-32 +2 DD-22	13	15.7	385	10.0	32	200	110	22	115	50	6.1
X-006-36	BD-36 +2 DD-28	16	22.2	544	16.0	36	260	140	28	140	65	10.6
X-006-50	BD-50 +2 DD-32	20	34.1	835	32.0	50	300	200	32	150	70	21.2
X-006-501	BD-50 +2 DD-36	22	40.0	980	32.0	50	300	200	36	170	75	23.8

* Design factor 4:1 proof tested and certified.

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WARNING
NEVER EXCEED PUBLISHED WORKING LOAD LIMIT